

Technical Data Sheet

Lucent Pa G6-33

Polyamide 6
 LyondellBasell Industries
 Engineering Plastics

Product Description

33% Glass Fiber Reinforced, Nylon 6

Colors Available
 Add "H" for Heat Stabilized
 Add "HU" for Weatherable
 Typical Properties, Dry as Molded

General

- Filler / Reinforcement • Glass Fiber, 33% Filler by Weight
- Appearance • Colors Available

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.38	1.38 g/cm ³	ASTM D792
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield)	19000 psi	131 MPa	ASTM D638
Tensile Elongation (Break)	4.0 %	4.0 %	ASTM D638
Flexural Modulus	1.00E+6 psi	6890 MPa	ASTM D790
Flexural Strength	31000 psi	214 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact 73°F (23°C), 0.125 In (3.18 Mm)	1.6 ft·lb/in	85 J/m	ASTM D256
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load 264 Psi (1.8 Mpa), Unannealed	400 °F	204 °C	ASTM D648
Peak Melting Temperature	420 to 437 °F	216 to 225 °C	ASTM D789

Notes

These are typical property values not to be construed as specification limits.